



# Installation & Maintenance Manual

## Reduced wiring system

### Rockwell International Remote I/O

#### Compatible GW Unit

#### EX500-GAB1-X1



EMC Directive 89/336/EEC

EN61000-6-2:2001 Electromagnetic Compatibility (EMC). Generic standards - Immunity for industrial environments.

EN55011 A1+A2:2001 Limits and methods of measurement of radio disturbance characteristics of industrial, scientific and medical radio-frequency equipment and light industrial environments.

## Safety Instructions

The body of unit and this manual contain the essential information for the protection of users and others from possible injury and property damage and to ensure correct handling.

Please check that you fully understand the definitions of the following messages ( symbols ) before going on to read the body of this manual, and always follow the instructions.

Please also read the instruction manuals etc. of related machines and understand the contents before use.

### IMPORTANT MESSAGES

Read this manual and follow its instructions. Signal words such as WARNING, CAUTION and NOTE will be followed by important safety information that must be carefully reviewed.

#### ⚠WARNING

Indicates a potentially hazardous situation that could result in death or severe injury if you do not follow instructions.

#### ⚠CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor injury or moderate injury.

#### NOTE

Gives you helpful information.

### ⚠WARNING

**Do not disassemble, modify ( including modification of printed circuit board ) or repair.**

Otherwise injury or failure can result.

**Do not operate beyond specification range.**

Otherwise fire, malfunction or damage to the reduced wiring system can result.

Confirm the specifications before operation.

**Do not operate in atmosphere of flammable/explosive/corrosive gas.**

Otherwise fire, explosion or corrosion can result.

This reduced wiring system is not explosion-proof type.

**For use in interlock circuit:**

• **Provide double interlock system by adding different type of protection ( such as mechanical protection ).**

• **Check that the interlock circuit is working normally.**

Otherwise accident caused by malfunction can result.

### Safety Instructions (continue)

**Before performing maintenance:**

- Turn off power supply.
- Stop air supply, exhaust compressed air in piping, and confirm the release to atmosphere.

Otherwise injury can result.

### ⚠CAUTION

**Conduct proper functional inspection after completing maintenance.**

In the case of abnormality such as unit does not work normally, stop the operation. Otherwise safety cannot be assured due to unintended malfunction.

**Provide grounding to improve safety and noise resistance of reduced wiring system.**

Provide grounding as close to the unit as possible to shorten distance for grounding.

### NOTE

#### ● Handling precautions

Use the following UL-recognized DC power supply to combine with.

1. UL508-compatible limited voltage/current circuit

A circuit using the secondary coil of an insulating transformer that meets following conditions as power source.

- Maximum voltage ( at no load ) : 30Vrms ( 42.4Vpeak ) or below
- Maximum current: ( 1 ) 8A or less ( including when short-circuited )

( 2 ) When limited by the circuit protector ( such as fuse ) having the following rating.

No-Load Voltage ( Vpeak )	Max. Current Rating ( A )
0 to 20 [V]	5.0
Above 20 [V] to 30 [V]	100/peak voltage

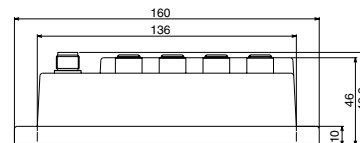
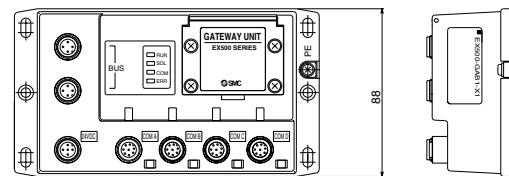
2. UL1310-compatible Class 2 power supply unit or circuit of max. 30Vrms ( 42.4Vpeak ) or less using a UL1585-compatible Class 2 transformer as power source. ( Class 2 circuit )

**Follow the instructions given below when handling your reduced wiring system. Otherwise a damage or failure to cause a malfunction can result.**

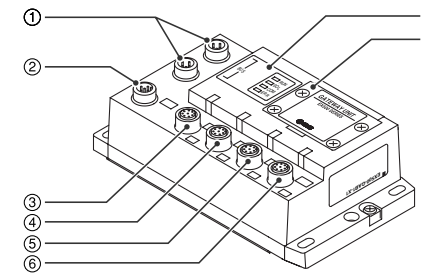
- Operate the reduced wiring system at the specified voltage.
- Reserve space for maintenance.
- Do not remove any name plate or label.
- Do not drop, hit or apply an excessive shock to the unit.
- Follow the specified tightening torque.
- Do not apply any excessive force to cables by repeated bending, tensioning or placing a heavy object on the cables.
- Connect wires and cables correctly.
- Do not perform any wiring work while the power is on.
- Do not use the reduced wiring system on the same wiring route as the power line or high voltage line.
- Confirm the insulation of wiring.
- Perform the power supply wiring by dividing into two lines — one is for power supply for output and the other is for power supply for input and controlling GW/SI.
- Take sufficient measures against noise such as noise filter when incorporating the reduced wiring system into a machine or equipment.
- Mount a terminal plug or a waterproof cap on each unused M12 connector for input/output ( communication connector, communication ports A - D, and power supply for input and controlling GW/SI ).
- Take sufficient shielding measures when operating the product in any of the following places.
  - ( 1 ) A place where noise due to static electricity etc. is generated
  - ( 2 ) A place of high electric field strength
  - ( 3 ) A place where exposure to radioactivity is possible
  - ( 4 ) A place near power cable
- Do not operate the product in a place where there is a source of surge.
- Use a surge absorbing element built-in type to directly drive the load that generates surge voltage such as solenoid valve.
- Prevent any foreign matter such as remnant of wires from getting inside the product when opening the station number switch protective cover.
- Install the reduced wiring system in a place free from vibration and impact.
- Operate the product in the specified ambient temperature range.
- Do not use in a place to be affected by the radiant heat from a surrounding heat source.
- Set the DIP switch and rotary switch by using a sharp-pointed watchmakers screwdriver etc.
- Perform the maintenance regularly.
- Conduct an appropriate functional inspection after completing the maintenance.
- Do not use chemicals such as benzine and thinner to clean the product.

## Outline with Dimensions (in mm)

### ● EX500 body



## Names and Functions of individual parts



No.	Name	Application
1	Communication connector	Connect with the PLC in which the Remote I/O system made by Rockwell international Corp. is incorporated. ( Note1 )
2	Power supply connector	Supply power for output devices such as solenoid valve, for input devices such as sensor, and for controlling GW/SI by using power supply connector cable. ( Note1 )
3	Communication port A ( COM A )	Connect SI unit ( manifold valve ) or Input unit by using branch cable with M12 connectors. ( Note1 )
4	Communication port B ( COM B )	
5	Communication port C ( COM C )	
6	Communication port D ( COM D )	
7	Display	Display the power supply status and communication status with PLC. ( Note2 )
8	Station number switch protective cover	Set the operation by using the switches under this cover. ( Note2 )

Note1: For wiring method, refer to subsection "Wiring" in this manual.

Note2: For display and setting method, refer to subsection "Switch Setting" and "Display" in this manual.

## Specification

### ● Basic specifications

Rated voltage	24VDC
Range of power supply voltage	Power supply for input and controlling GW/SI: 24VDC ± 10% Power supply for output: 24VDC+10%/-5% ( Voltage drop warning at around 20V )
Rated current	Power supply for input and controlling GW/SI: Max. 3.0A ( Inside GW unit: 0.2A Input device and SI control section: 2.8A ) Power supply for solenoid valves and output: Max. 3.0A
Number of input/output points	Input point: Max. 64/Output point: Max. 64

### ● Higher-level bus

Applicable PLC	PLC made by Rockwell International Corp.		
Communication rate	57.6kbps	115.2kbps	230.4kbps
Distance ( termination resistor )	3048m[10000feet] ( 150 Ω )	1524m[5000feet] ( 150 Ω )	762m[2500feet] ( 82 Ω )

### ● Lower-level bus

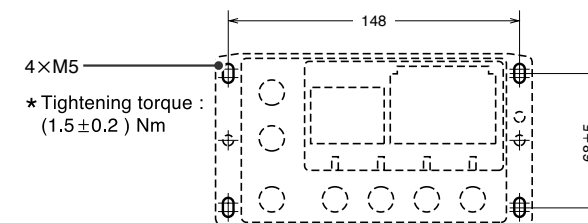
Number of branches for input/output	4 branches ( 16 points/branch ) for input 4 branches ( 16 points/branch ) for output
Communication method	Protocol: Dedicated for SMC Speed: 500kbps
Branch current for input ( Note )	Max. 0.5 [A] per branch ( when SI unit and input devices are connected )
Branch current for output	Max. 0.65 [A] per branch ( when SI unit EX500-S□01-X1 is connected ) Max. 0.75 [A] per branch ( when SI unit EX500-Q□01-X1 is connected )
Branch cable length	5m or less between connect units ( total extended length per branch: 10m or less )

Note: Total value of maximum current consumption and maximum load current of input devices to connect.

## Installation ( unit : mm )

### ● Screw mounting

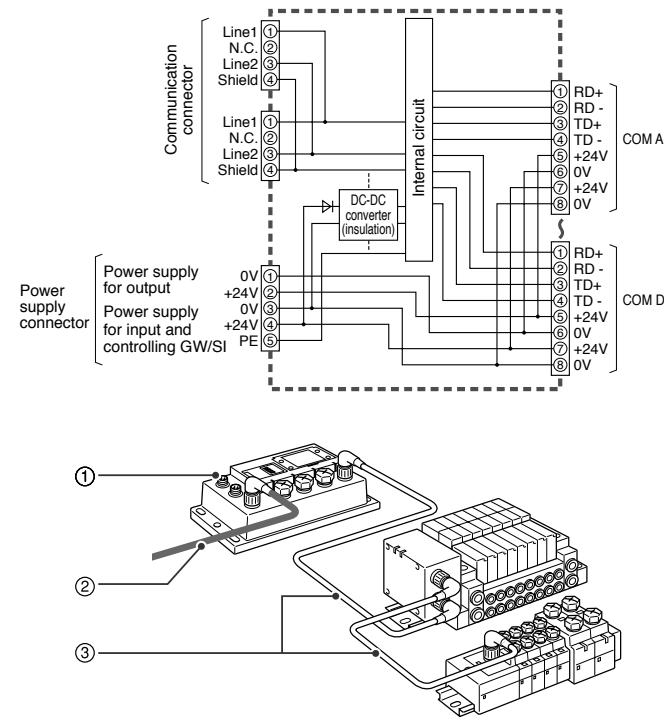
Secure at four positions with screws with head diameter of 5.2 or more and thread length of 15mm or more.



Cutout Dimensions for Mounting (Tolerance: 0.2)

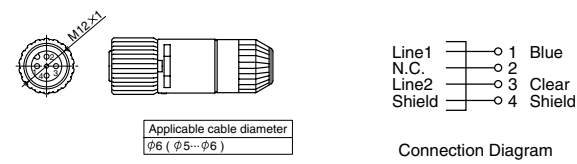
# Wiring

## Internal circuit



## Pin layout and connection diagram of Remote I/O communication connector

Connect the cabled M12 connector ( socket ) to the communication connector. For the cable to use, refer to "Appendix Table" in the Instruction Manual of EX500-GAB1-X1.



## Connection of terminating resistor

- To the units at both ends of Remote I/O system, be sure to connect "termination resistors". Connect the termination resistor between "Line 1" and "Line 2".
- For Remote I/O system, the termination resistor to connect depends on the communication rate or distance. Refer to the following table.

Communication rate ( distance )	Termination resistor
57.6kbps ( 3048m )	150 $\Omega$ 1/2W ( brown, green, brown )
115.2kbps ( 1524m )	82 $\Omega$ 1/2W ( gray, red, black )

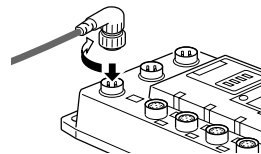
- If this EX500 is the end unit of Remote I/O system, be sure to set the termination resistor. ( For how to set, refer to subsection "Switch Setting" and "Display" in this manual.

## Power supply wiring

Connect the power supply connector cable to the power supply connector of GW unit. There are two types of cables different in connector shape — straight type and angle type. With this cable, the power is supplied to the output devices such as solenoid valve, and the input devices such as sensor, and for controlling GW/SI. Therefore, there is no need to supply the power to other units individually. When selecting the power supply, refer to "Handling precautions" in this manual.

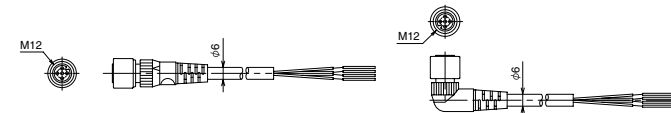
## Cable connection

- Align the key groove with the power supply connector ( plug ) of GW unit, plug in the power supply cable ( socket ).
- Tighten the lock nut on cable side by turning it clockwise by hand.
- Confirm that the connector portion does not move.

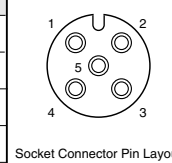


## Pin layout and connection diagram of power supply connector cable ( unit: mm )

( Pin layout and connection diagram are common to all cables. )



Pin No.	Cable color: Signal name
1	Brown: 0V ( for solenoid valves/output )
2	White: 24VDC +10%/-5% ( for solenoid valves/output )
3	Blue: 0V ( for input and controlling GW/SI )
4	Black: 24VDC $\pm$ 10% ( power supply for input and controlling GW/SI )
5	Gray: Ground ( PE )

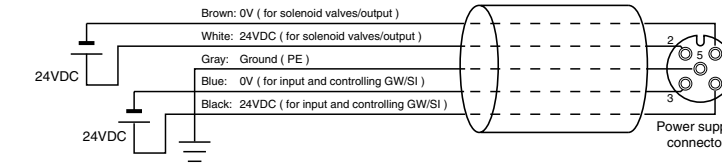


**NOTE**  
Connect a ground cable of 100  $\Omega$  or less to PE terminal. ( The Shield and PE terminal of Remote I/O are connected inside GW unit through capacitor. )

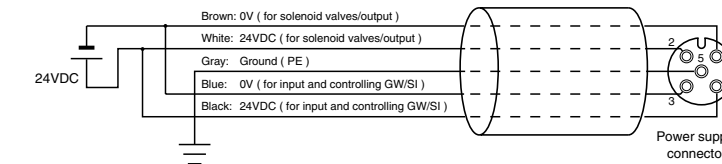
## Separate wiring for power supply for solenoid valves/output and for input and control of GW/SI

Both single power supply and two power supply systems can be adopted, however, the wiring shall be made separately ( for solenoid valves/output and for input and controlling GW/SI ) for either system.

### A. Two power supply system



### B. Single power supply system

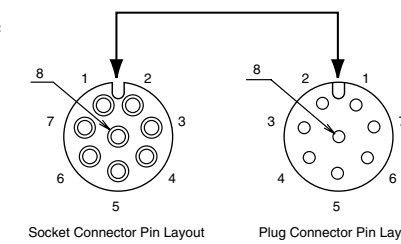


## Branch wiring ( wiring to communication ports )

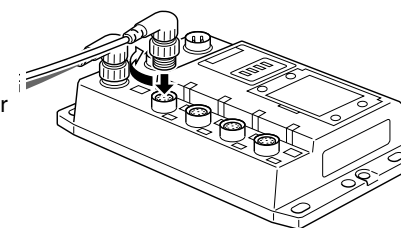
For wiring with solenoid valves or input devices, connect the branch cable with M12 connector to communication ports A - D. There are two types of cables different in connector shape — straight type and angle type. As each cable contains power supply wire, there is no need to supply the power to solenoid valves or input devices individually.

## Cable connection

- Align the key groove with the connector ( socket ) of GW unit, plug in the cable ( plug ).



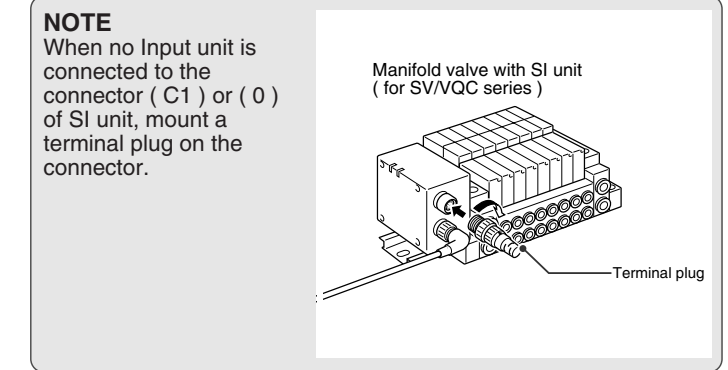
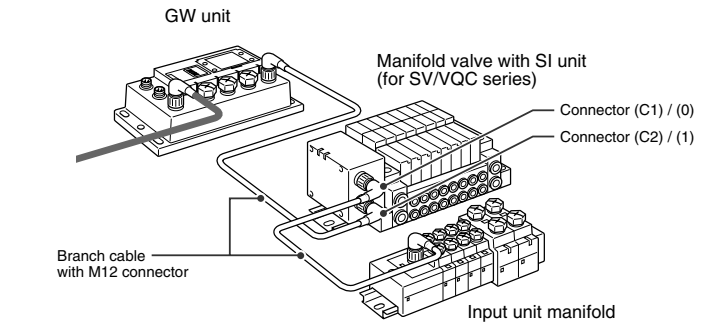
- Tighten the lock nut on cable side by turning it clockwise by hand.
- Confirm that the connector portion does not move.



**NOTE**  
Mount a waterproof cap on each unused connector of GW unit. The proper use of waterproof cap can achieve IP65 Enclosure. ( Tightening torque: 0.1Nm for M12 )

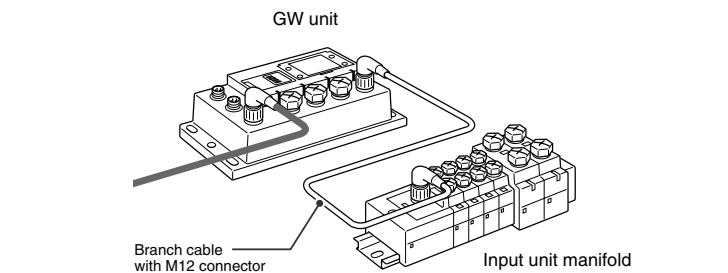
## For GW unit – Manifold valve – Input unit manifold configuration

Two communication connectors in SI unit and one communication connector in Input unit are installed respectively. To the communication connector ( C2 ) or ( 1 ) of SI unit, connect the branch cable with M12 connector from GW. To the communication connector ( C1 ) or ( 0 ), connect the branch cable with M12 connector from Input unit.



## For GW unit – Input unit manifold configuration

To the communication connector of Input unit, connect the branch cable with M12 connector from GW unit.



The wirings are described in the following order.

① **Communication wiring: Connection with PLC made by Rockwell International Corp.**

② **Power supply wiring: Connections of power supplies for solenoid valves/output devices, and for input devices and controlling GW/SI**

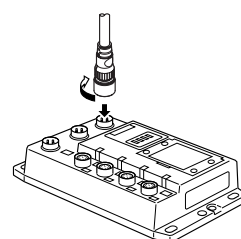
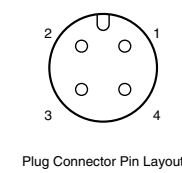
③ **Branch wiring: Connection from GW unit to SI unit or Input unit**

## ① Communication wiring

Connect the cable with Remote I/O communication connector to the communication connector of GW unit.

## Cable connection

- Align the key groove with the communication connector ( 4-pin, plug ) of GW unit, plug in the Remote I/O communication cable ( socket ).
- Tighten the lock nut on cable side by turning it clockwise by hand.
- Confirm that the connector portion does not move.
- Similar to the above, connect the other communication cable ( plug ) to the other communication connector. If this EX500 is the end unit of Remote I/O connection, be sure to set the termination resistor. ( For how to set, refer to subsection "Switch Setting" and "Display" in this manual. )

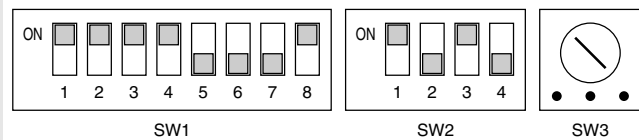


## Switch Setting

Open the station number switch protective cover and set the switches with a fine-pointed watchmakers screwdriver etc.

### NOTE

- Be sure to turn off the power before setting the switches.
- Be sure to set these switches before use. The factory default settings are all "OFF" or "0".
- After opening and closing the station number switch protective cover, tighten the screws by proper tightening torque. ( Tightening torque: 0.6Nm )



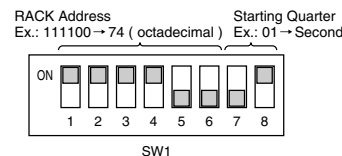
### Operation setting switch 1 ( SW1 )

- (1) Rack address ( 6-bit setting )

The 64 settings from 0 to 74 ( octadecimal ) are available.

- (2) Starting quarter ( 2-bit setting )

The three settings-First, Second and Third are available.



The settings of each switch are as shown in the tables below.

SW1 No.	1	2	3	4	5	6
Octadecimal	40	20	10	4	2	1
Rack Address	0	OFF	OFF	OFF	OFF	OFF
	1	OFF	OFF	OFF	OFF	ON
	2	OFF	OFF	OFF	OFF	ON
	:					
	73	ON	ON	ON	OFF	ON
74	ON	ON	ON	ON	OFF	

SW1 No.	7		
Starting Quarter	First	OFF	OFF
	Second	OFF	ON
	Third	ON	OFF
	Fourth ( Note )	-	-

Note: Unable to set as 1/2 racks are occupied.

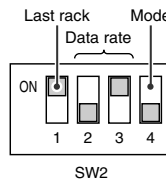
### Operation setting switch 2 ( SW2 )

- (1) Last rack ( 1-bit setting )

In the case of last rack, set this switch to ON.

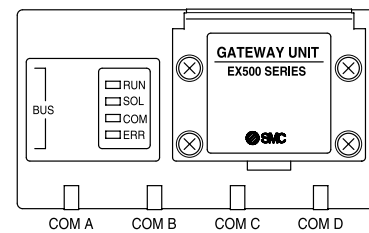
- (2) Data rate ( 2-bit setting )

This switch can set the communication rate.



SW2 No.	1	1	1	1
Last rack	No	OFF		
	Yes	ON		
Data rate	57.6kbps		OFF	OFF
	115.2kbps		OFF	ON
	230.4kbps		ON	-
Mode	Clear			OFF
	Hold			ON

## Display



Display	Description
RUN	Lights on: Power for Input and controlling GW/SI is supplied. Lights off: Power for Input and controlling GW/SI is not supplied.
SOL	Lights on: Power is supplied to solenoid valves/output at specified voltage. Lights off: Power is not supplied to solenoid valves/output at specified voltage. ( Voltage dropped to lower than 20V. )
COM	Lights on: Remote I/O communication is normal. Lights off: Remote I/O communication is interrupted.
ERR	Lights on: Remote I/O communication is interrupted. Lights off: Remote I/O communication is normal.
COM A	Lights on: COM A is receiving data. Lights off: COM A has no received data.
COM B	Lights on: COM B is receiving data. Lights off: COM B has no received data.
COM C	Lights on: COM C is receiving data. Lights off: COM C has no received data.
COM D	Lights on: COM D is receiving data. Lights off: COM D has no received data.

### NOTE

When connecting manifold valve only without connecting Input unit manifold, LEDs of COM A - D do not light. To make them light, connect a terminal plug to the unused connector of SI unit ("C1" or "0").

- (3) Mode ( 1-bit setting )

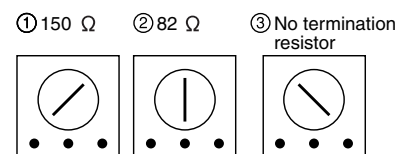
This switch can set the operation when communication error occurs.

Setting	Operation
OFF ( Clear )	Clears the output status and goes into the suspended status when communication error occurred in Remote I/O. When the signal returns to normal, resets automatically and restarts normal operation.
ON ( Hold )	Holds the last normal signal of output status and goes into the suspended status when communication error occurred in Remote I/O. When the signal returns to normal, resets automatically and restarts normal operation.

### Operation setting switch 3 ( SW3 )

This switch can set the termination resistor.

Data rate	Termination resistor
57.6kbps	150 Ω
115.2kbps	150 Ω
230.4kbps	82 Ω



Status of SW3

□ When you inquire about the product, please contact the following:

## SMC Corporation

URL <http://www.smcworld.com>

### Phone

AUSTRIA / (43) 2262-62 280	ITALY / (39) 02-92711
BELGIUM / (32) 3-355 1464	NETHERLANDS / (31) 20-531 8888
CZECH REP. / (420) 5-414 24611	NORWAY / (47) 67 12 90 20
DENMARK / (45) 70 25 29 00	POLAND / (48) 22-548 50 85
FINLAND / (358) 9-859 580	PORTUGAL / (351) 2 610 89 22
FRANCE / (33) 1-64 76 1000	SPAIN / (34) 945-18 4100
GERMANY / (49) 6103 4020	SWEDEN / (46) 8-603 0700
GREECE / (30) 1- 342 6076	SWITZERLAND / (41) 52-396 3131
HUNGARY / (36) 1-371 1343	TURKEY / (90) 212 221 1512
IRELAND / (353) 1-403 9000	UNITED KINGDOM / (44) 1908-56 3888